

Cream to Powder Foundation (CA/FD/001A/06)

Ingredients	% (w/w)	Supplier	Packing	Unit Price/kg(RM)	Cost/kg (RM)
<u>Phase 1</u>					
ASO-I2	5	Kobo	25	96	4.8
Sericite J	3	Kobo	25	154	4.62
MSS-500/3H	5	Kobo	25	264	13.2
SP-500	2	Kobo	25	616	12.32
Tospearl 2000	3	Kobo	25		
SPCAT-I2	6	Kobo	25	345	20.7
<u>Phase 2</u>					
WE70U	10	Kobo	25	160	16
WE55Y	1.4	Kobo	25	197	2.758
WE70R	0.5	Kobo	25	208	1.04
WE70B	0.1	Kobo	25	208	0.208
Labrafac CC	5	GSA	125	51	2.55
Flopramac 10	6	Basildon	125	38	2.28
Cocoate BG	10	GSA	100	67	6.7
Plurol Diisostearique	6	GSA	125	94	5.64
Floraesters 15	3	Floritech	180	184	5.52
Microcrystalline Wax	0.5				
Carnauba Wax	4			56	2.24
Lipocire A	3	GSA	100	36	1.08
Preservatives	0.3				
<u>Phase 3</u>					
Water	24.45				
Sodium Chloride	1.75			0.55	0.009625
Total	100				101.665625

Process:

1. Add phase 2 ingredients and mix with a homogenizer and heat part 2 and 3 to 75-80°C.
2. When all the Carnauba wax and microcrystalline wax are melt, slurry in Phase 1 and stir until homogeneous.
3. Add phase 3 heated to 75-80°C into phase 2 heated to 75-80°C and stir until homogeneous.
Fill into appropriate container.