

CA1065 Cream to Powder Foundation

| Ingredients           | C1<br>% (w/w) | C2<br>%(w/w) | C3<br>%(w/w) | C4<br>%(w/w) | Supplier   |
|-----------------------|---------------|--------------|--------------|--------------|------------|
| <b>Phase 1</b>        |               |              |              |              |            |
| ASO-I2                | 5             | 5            | 5            | 5            | Kobo       |
| Sericite J            | 3             | 3            | 3            | 3            | Kobo       |
| MSS-500/3H            | 5             | 5            | 5            | 5            | Kobo       |
| SP-500                | 2             | 2            | 2            | 2            | Kobo       |
| Tospearl 2000         | 3             | 3            | 3            | 3            | Kobo       |
| SPCAT-I2              | 6             | 6            | 6            | 6            | Kobo       |
| <b>Phase 2</b>        |               |              |              |              |            |
| WE70U                 | 10            | 10           | 10           | 10           | Kobo       |
| WE55Y                 | 1.4           | 1.4          | 1.4          | 1.4          | Kobo       |
| WE70R                 | 0.5           | 0.4          | 0.2          | 0.1          | Kobo       |
| WE70B                 | 0.1           | 0.1          | 0.1          | 0.1          | Kobo       |
| Labrafac CC           | 5             | 5            | 5            | 5            | Gattefosse |
| Floramac 10           | 6             | 6            | 6            | 6            | Floratech  |
| Cocoate BG            | 10            | 10           | 10           | 10           | Gattefosse |
| Plurol Diisostearique | 6             | 6            | 6            | 6            | Gattefosse |
| Floraesters 15        | 3             | 3            | 3            | 3            | Floratech  |
| Microcrystalline Wax  | 0.5           | 0.5          | 0.5          | 0.5          |            |
| Carnauba Wax          | 4             | 4            | 4            | 4            |            |
| Lipocire A            | 3             | 3            | 3            | 3            | Gattefosse |
| Preservatives         | 0.3           | 0.3          | 0.3          | 0.3          |            |
| <b>Phase 3</b>        |               |              |              |              |            |
| Water                 | 25.2          | 25.3         | 25.5         | 25.6         |            |
| Sodium Chloride       | 1             | 1            | 1            | 1            |            |
| <b>Total</b>          | <b>100</b>    | <b>100</b>   | <b>100</b>   | <b>100</b>   |            |

*This formula is presented in good faith, and we believe it is correct, but no warranty as to accuracy of results, or fitness for a particular use is given, nor is freedom from patent infringement to be inferred. It's offered solely for your consideration, investigation and verification.*

**Process:**

1. Premix WE70U, WE55Y, WE70R and WE70B with Cocolate BG and stir until homogeneous.
2. Add in the rest of the ingredients in Phase 2 and heat the mixture to 75-80°C.
3. When all the Carnuba Wax and microcrystalline wax are melt, slurry in Phase 1 and stir until homogenous.
4. Add Phase 3 heated to 75-80°C into Phase 2 heated to 75-80°C and stir until homogeneous. Fill into appropriate container.

ALLIANCE

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