

CA 1031 Gray Mood Lipstick

Ingredients	%(w/w)	Supplier
Phase 1		
Castor Oil	47.92	
Citric Acid (USP Grade)	0.1	
C14-026 SunCroma D&C Red 27	0.03	SunChemical
C14-032 SunCroma D&C Red 21	3	SunChemical
C33-500 SunCroma Black Iron	0.6	SunChemical
Phase 2		
Candelilla Wax	7	
Ozokerite Wax	3	
Beeswax	4	
Carnauba Wax	4	
Acetylated Lanolin Alcohol and Cetyl Acetate	8	
Lanolin Oil	10	
Hydrogenated CocoGlycerides	7	
Octyldodecanol	5	
Phase 3		
Methylparaben	0.2	
Propylparaben	0.1	
BHT	0.05	
Total	100	

Process:

1. Premix pigments and citric acid into sufficient castor oil (Phase 1) and disperse through 3-roll mill twice.
2. Mix and melt all wax and oil ingredients (Phase 2), heating to 80-85°C.
3. Mix in preservatives (Phase 3) until fully dispersed.
4. Add pre-milled pigment / citric acid / castor oil from Step 1. Mix until homogenous.
5. Cool batch to 55-60°C and pour into molds.

This formula is presented in good faith, and we believe it is correct, but no warranty as to accuracy of results, or fitness for a particular use is given, nor is freedom from patent infringement to be inferred. It's offered solely for your consideration, investigation and verification.